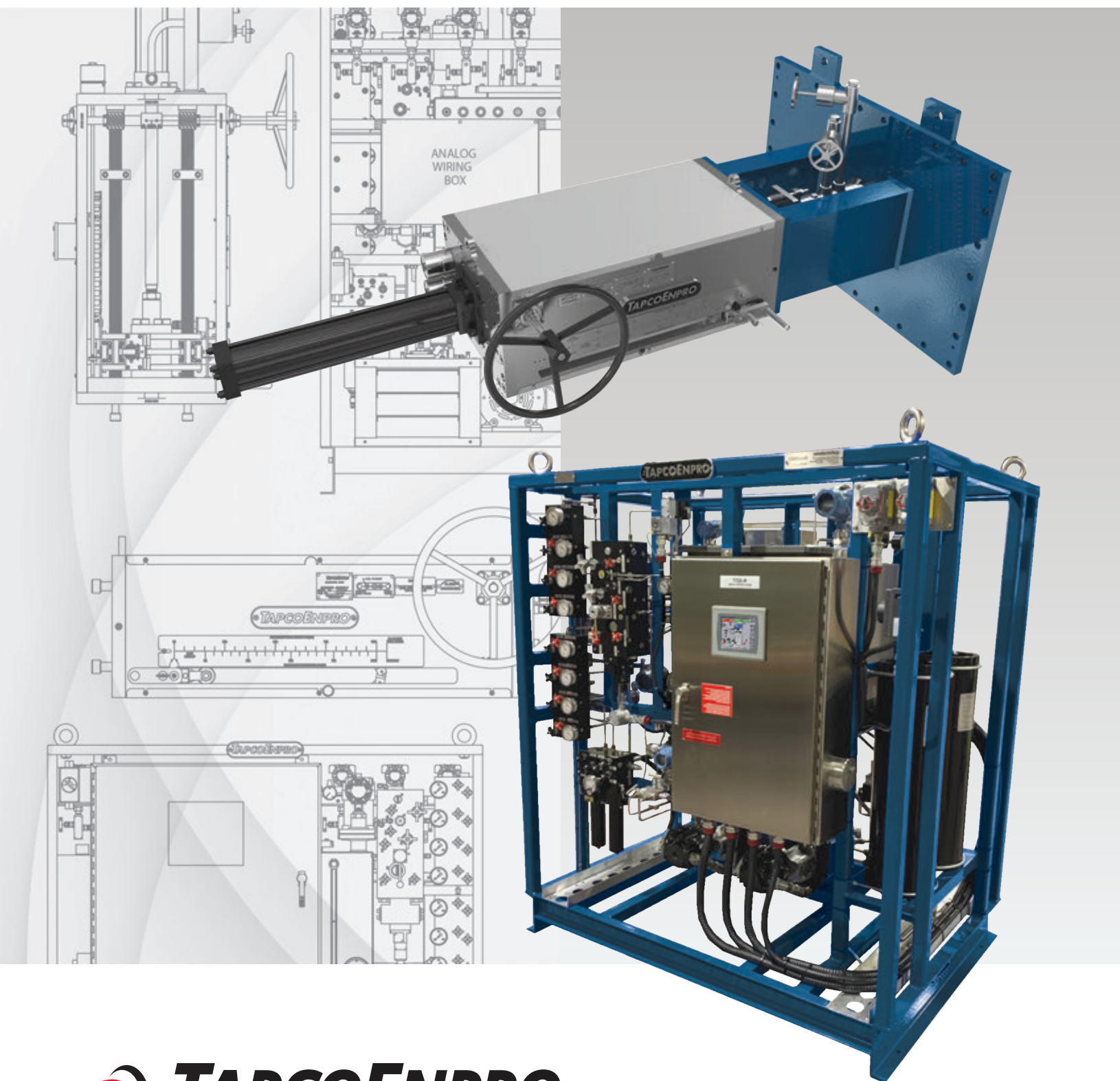


FLUID CATALYTIC CRACKING

ACTUATION AND CONTROLS

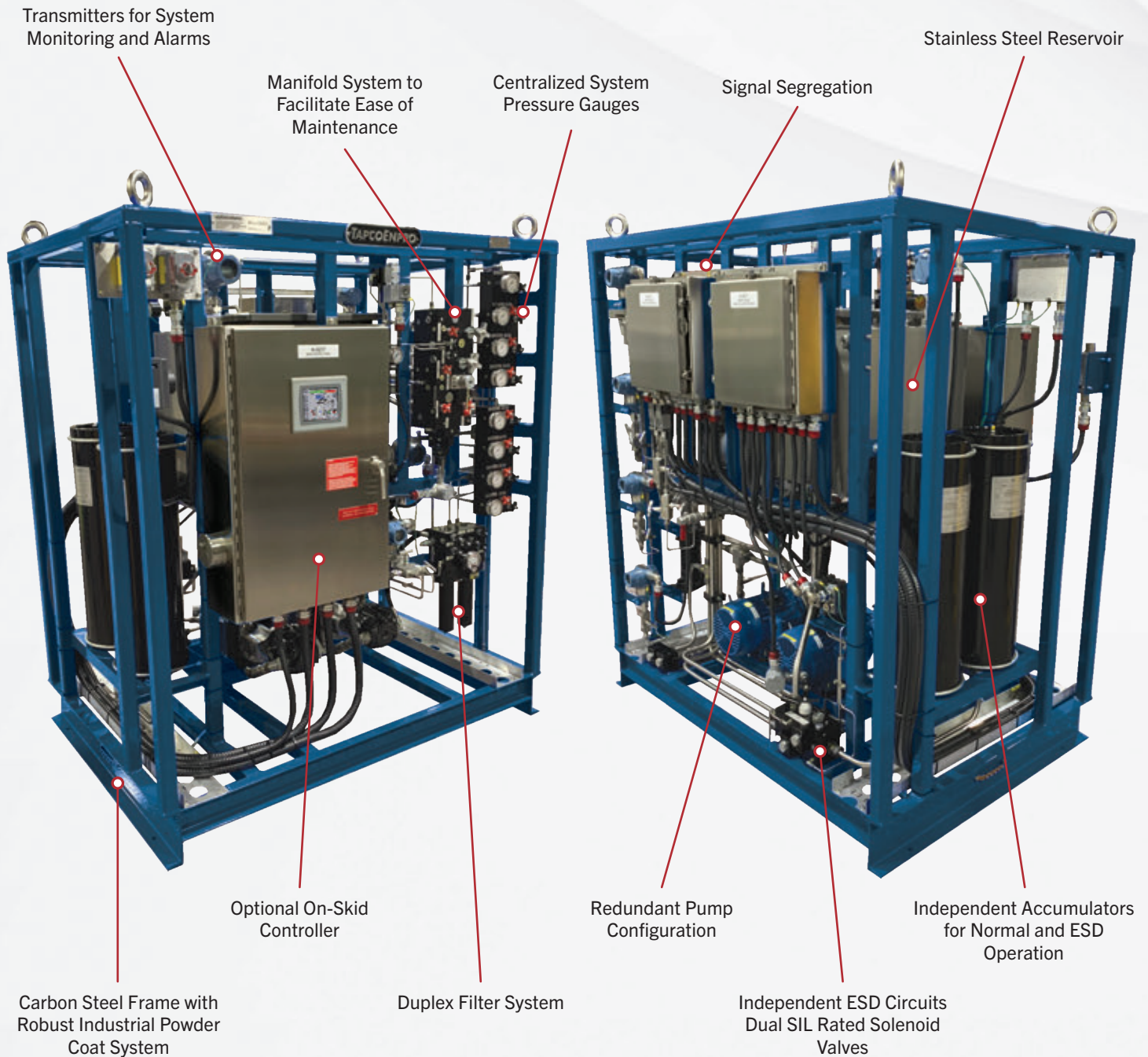


HYDRAULIC SYSTEMS

Pioneers in Hydraulic Positioning Systems

TapcoEnpro was the first to:

- Become a single source actuator, hydraulic power unit and valve supplier on the FCCU
- Design the system to use off-the-shelf components for simplicity, ease of maintenance and repair with parts that are available worldwide
- Provide onsite single-contractor for valve and hydraulics maintenance and turnarounds
- Create innovations and inventions which are now standards on Fluid Catalytic Cracking Units



Single Valve Hydraulic Power Unit (HPU)



Dual Hydraulic Power Unit (HPU)

Every valve demands unique capabilities from its actuator and controls system. We offer total flexibility in your configuration upon installation. TapcoEnpro actuators and controls are available for all type of valves, and in several unique packages.

If you have specific needs unique to your refinery, TapcoEnpro will complete each package with components tailored to your situation. Our ever-improving systems technology offers increasing operational capabilities, such as on-line and off-line fluid conditioning and greater redundancies, to whatever degree you specify.

Standard Features

- Customized hydraulics to suit the application
- Accumulator(s) specific to individual functions
- Electro-hydraulic servo valves
- Weather protection from the FCC environment and local conditions
- Powder Coated carbon steel skid
- Stainless Steel reservoir
- Modular components and manifolds
- Solid state electronics (PLC or Digital)
- Redundant hydraulic pump system with automatic switch over
- Agency-certified electrical components

Additional Optional Features:

- Offline Filtration System
- Air or Water Heat Exchanger
- Reservoir Nitrogen Purge
- Winterization Packages
- Skid Roof and Sun Shade
- Skid Drip Pan
- Stainless Steel or Galvanized Skid Frame
- Pneumatic Stand-by Back-up Pump
- Filtration Carts



Hydraulic Control Unit (HCU)

CONTROL SYSTEMS

The **Smart Valve Controller™ (SVC)** is designed to provide a state-of-the-art valve controller with features specifically to improve reliability and modernize current systems.

Smart Valve Controller

- One of the true digital controllers for FCCU and Flexi-Coker (slide, butterfly, and plug valves)
- Rugged Compact Design for On-Skid or Field mounting to reduce installation costs
- Microsecond response rate for precise control and valve positioning
- Simplex Processor (Standard)
- Redundant Hot Swappable Processors (Option)
- Redundant Power Supplies
- Configurable for 1oo1, 1oo2, or 2oo3 valve position transmitters
- Built-in diagnostics for ease of maintenance and preventive maintenance
- On-board data logging
- Event history logging/Advanced health monitoring
- Modbus communications
- Configurable for valve specific operation
- Operator Friendly Graphic User Interface
- User interface-based set-up and calibration (no special tools or software required)
- Back-up Calibration/Set-up import and export functions via removable storage device
- Meets and or exceeds all requirements and specifications of licensors, industry standards and best practices

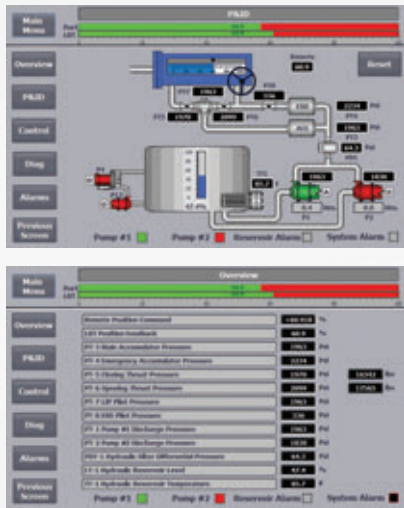


Remote	Local	Monitor	Tune	Setup	Utility
UI	DO	AI	Serve	Alarm	History
Remote Command	51.0 %	LDT 3			%
Smart Purge Pressure	PSI	24V J1 Voltage	24.0	V	
Pump 1 Pressure	0.0	24V J2 Voltage	24.0	V	
Pump 2 Pressure	1858.7				
Reservoir Temperature	95				°F
Reservoir Level	81				%
Filter Differential Pressure	1.2				PSI
Open Pressure	250.5				PSI
Close Pressure	223.4				PSI
Main Accumulator Pressure	1809.7				PSI
ESD Accumulator Pressure	1858.7				PSI
ESD Pilot Pressure	0.0				PSI
LIP Pilot Pressure	1809.7				PSI
Spare Analog Input					%
LDT 1	51.0				%
LDT 2	51.0				%

Remote	Local	Monitor	Tune	Setup	Utility
Lock Tune and Setup		Config SVC created Configuration loaded			
Pause Logging					
Export Configuration					
Import Configuration					
Format/Erase SD Card					
Set Real Time Clock					
Set Factory Config					
Refresh Firmware					
Refresh HMI					
Reboot Processor					
SD Card		13 Sep 2022 11:58:52			

PLC Based Control System

-

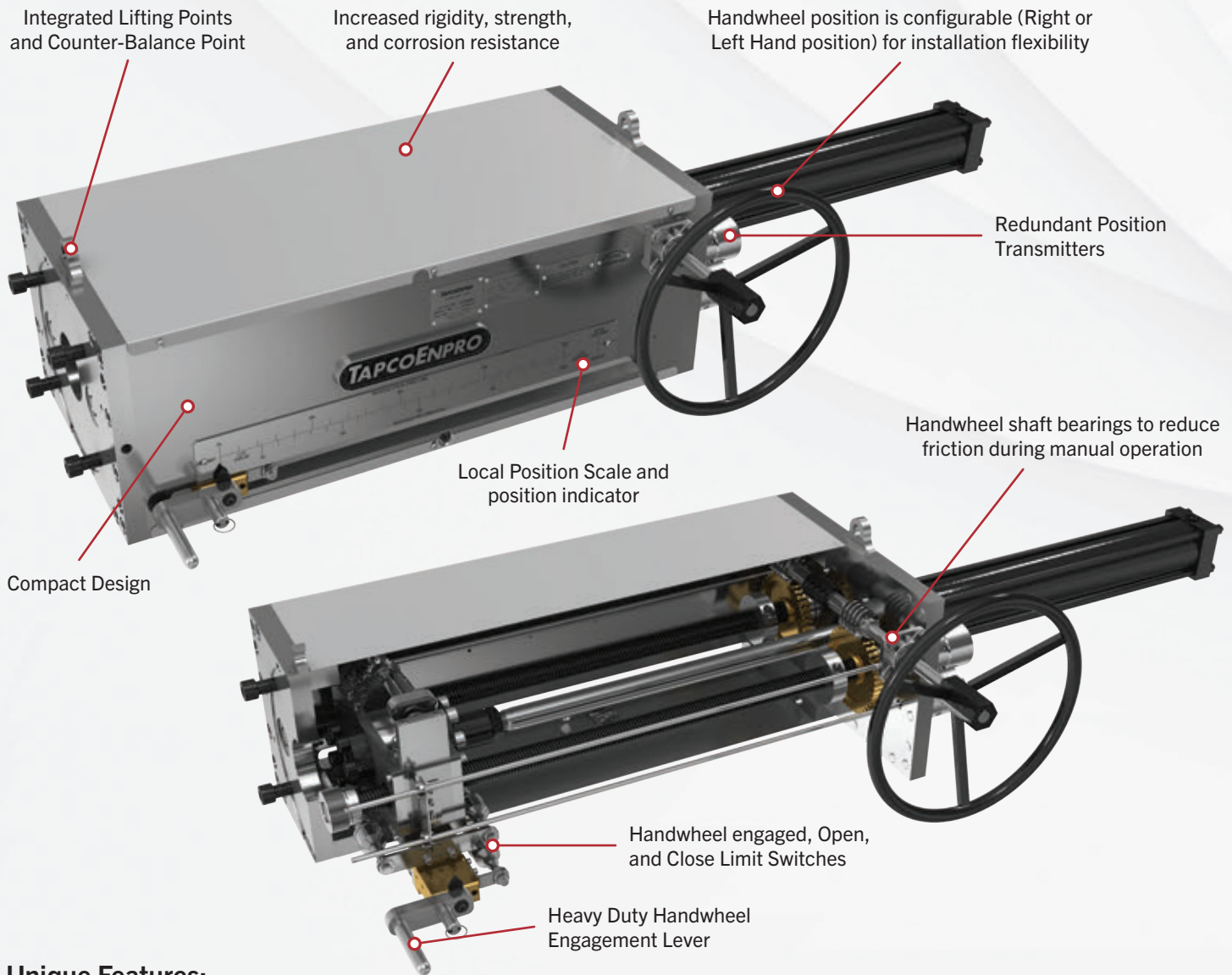


System Options

- Local or Remote panels
- Local HMI to provide information and control near the valve
- Junction Boxes with signal segregation for field terminations
- On-skid motor starters
- Climate controlled enclosures
- Enclosure purging
- Intrinsically safe protection
- CSA, CE, NEC, EAC, TIIS, KOSHA, PESO, etc. compliant systems

HYDRAULIC ACTUATORS

The most robust, and maintenance friendly FCC and Flexi-Coker linear hydraulic actuator on the market.



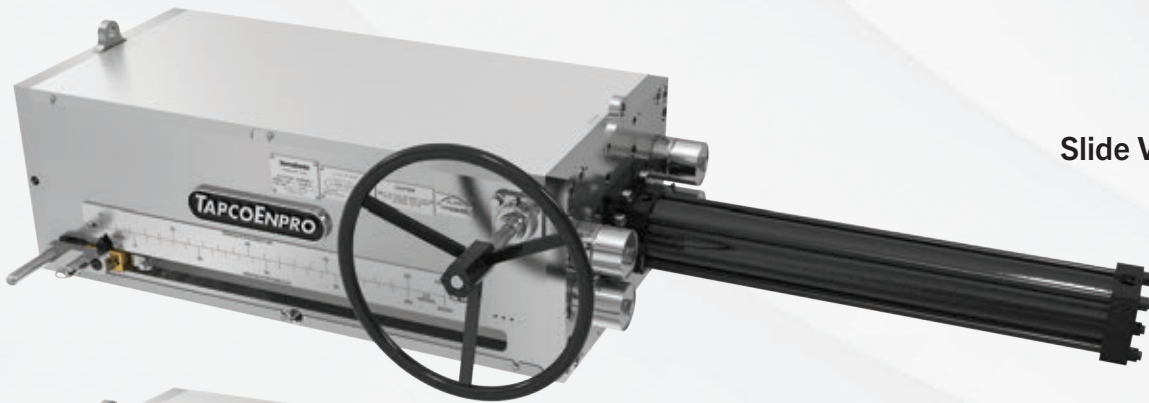
Unique Features:

- Maintenance friendly design, allowing for on-deck maintenance and repair
- Patented handwheel engagement system - effortless handwheel engagement at any valve position, and increased force capability
- Integrated alignment mechanism for 100% error free valve stem and actuator alignment
- Integrated alignment mechanism for cylinder rod to extend the cylinder service life
- Dry lubrication coating system on the dual lead screws to minimize friction during manual operation

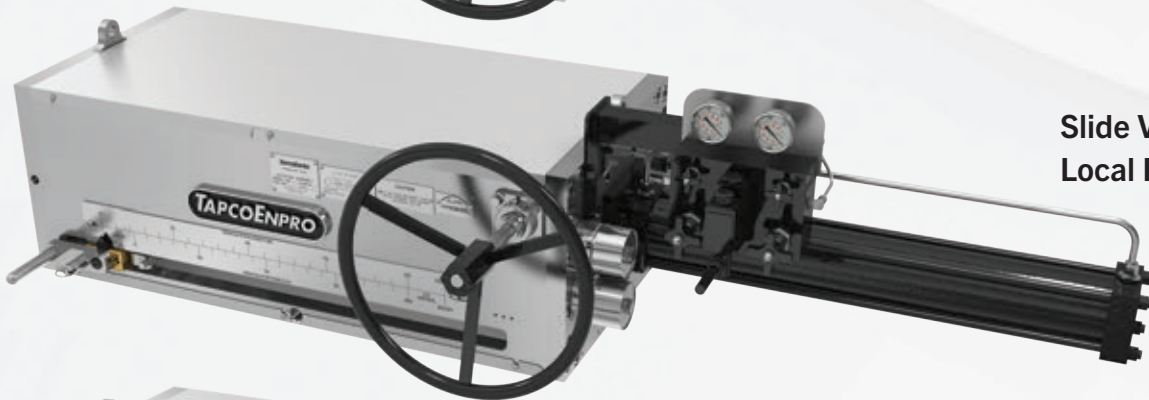
Additional Optional Features:

- Redundant position transmitters with options for up to four (4) transmitters
- DPDT position switches
- Lockable Handwheel Engagement Lever
- Actuator mounted hydraulic manifold for local hydraulic manual position control
- Custom actuator to valve yoke adapter
- Custom valve stem connection options to accommodate a variety of valve stem configurations

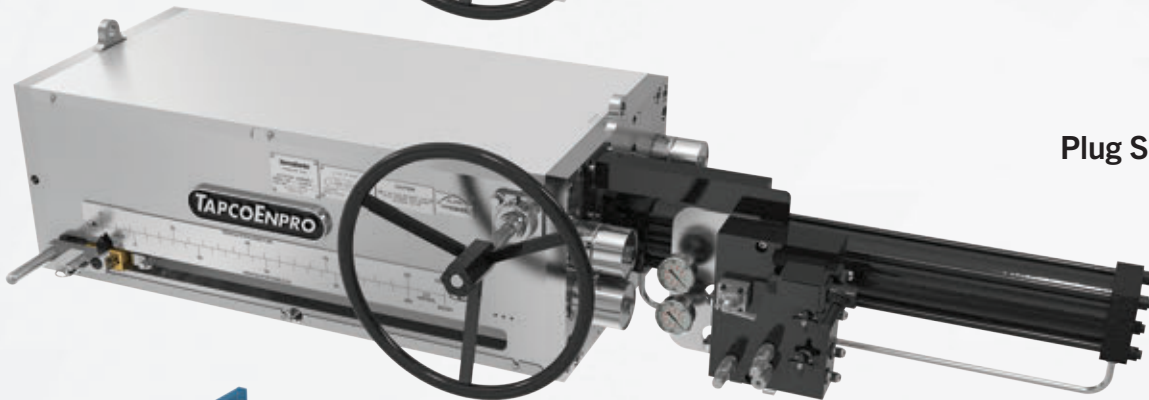
The Model TLA-20 dual lead screw design allows more surface area for the manual gear jaw blocks and therefore, more force is safely exerted when you need it the most. The dual lead screw design also allows the assembly to be 1/3 shorter than the “long style single lead screw” actuator which takes up less space and provides minimal obstruction on the deck of the structure.



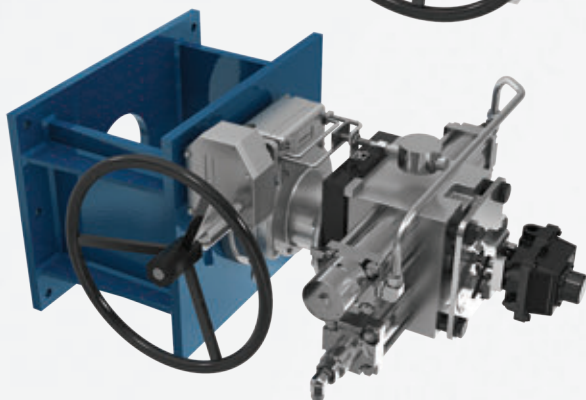
Slide Valve Actuator



**Slide Valve Actuator with
Local Hydraulic Manifold**



Plug Slide Valve Actuator



Rotary Actuator

To ensure TapcoEnpro delivers the highest quality products with the longest life expectancy we can offer, the TLA-20 Actuators have been through the CIRCOR New Product Development program where we conducted design analysis and strenuous testing before being made available to the industry.

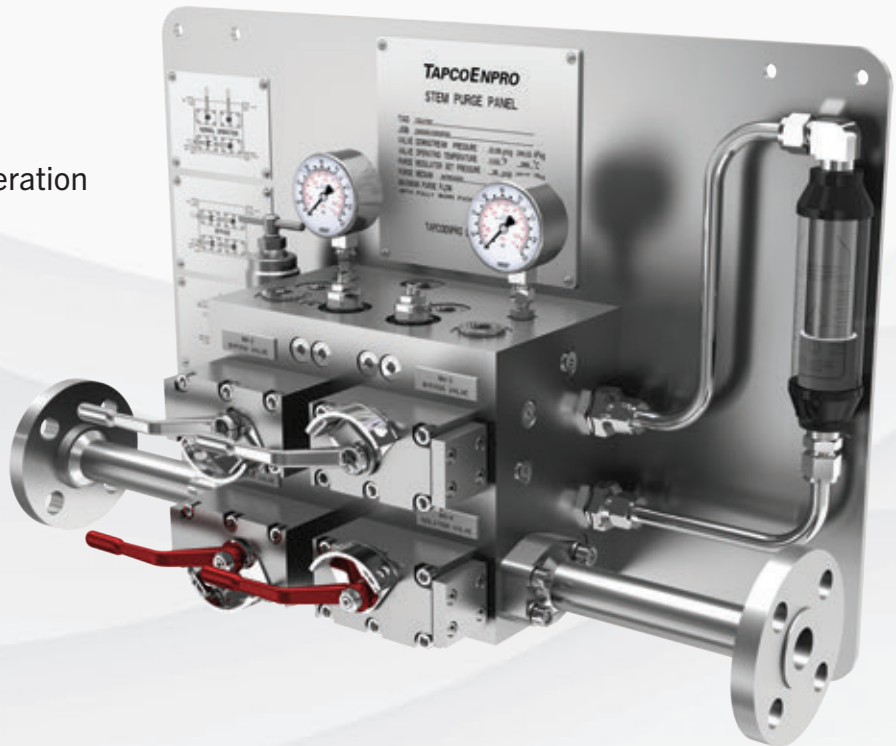
Stuffing Box Nitrogen Purge Panels

Standard Features:

- Pressure regulation
- Flow indicator
- Robust compact design
- Stainless steel construction
- Intuitive design for worry free operation

Optional Features:

- Pressure and Flow Transmitters
- 150# or 300# ANSI pipe classes



Stuffing Box Smart Purge Panel

TapcoEnpro's Smart Purge system provides continuous controllability and monitoring of purge nitrogen supply for FCC slide valve, butterfly valve and plug valve stuffing box(es). The Smart Purge system simultaneously monitors the supply nitrogen's mass and volumetric flow rate, pressure, and temperature to the stuffing box.

With a customer supplied process pressure signal the system will control the stuffing box pressure to track and maintain a positive stuffing box purge pressure (above process pressure). Purge medium flow is monitored and limited to prevent over purge issues that will lead to valve component damage. The system provides real time status and alarms to allow plant operations to easily identify issues early, take preemptive action and therefore reduce the risk of purge related valve damage.



Steam purge systems are designed to provide the most efficient solution for pressure controlled steam purge valves including FCCU Fractionator Isolation Valves and Goggle Valves.

Steam Purge Control Racks

Standard Features:

- Pressure regulation
- Flow Transmitter
- Modular design to allow for installation flexibility
- Free standing rack mount to minimize cost of installation
- Fully designed solution that is repeatable (only requires configuration for site conditions)
- Steam flow and pressure monitoring providing the tools required to determine seal health
- Reduction of steam consumption due to proper control of steam pressure

Optional Features:

- Self regulating pressure control valve
- Pressure Transmitters
- 150# or 300# ANSI pipe classes
- Pressure Relief Valve
- PLC Controlled



Condensate Control Racks

Standard Features:

- Modular design to allow for installation flexibility
- Free standing rack mount to minimize cost of installation
- Oversized blow down leg with blow down functions to minimize clogged steam traps
- Large oversized steam trap design to resist clogging due to fines
- Y-strainer prevent contamination from reaching the steam trap

Optional Features:

- Automated Blow-Down Valve
- 150# or 300# ANSI pipe classes
- DP Gauge or Transmitter to monitor Y-Strainer.



CRITICAL FLOW SOLUTIONS™



Catalyst Plug Valve



Expander Control



Flue Gas Diversion



Flue Gas Isolation



FCC Reactor Isolation



Catalyst / Flue Gas Slide Valves



Expander Isolation



Catalyst Withdrawal

ONSITE VALVE & ACTUATOR REBUILD

Our Field Services department oversees all TapcoEnpro equipment installations, commissioning, maintenance / repair and onsite training for both valve and control systems. We are focused on attending to our customer's turnaround needs, maintenance and repair requirements.



When you are responsible for the maintenance and operation of flow control equipment for your refinery or processing facility, you need technical expertise you can rely upon. Nothing makes better sense than to trust your assets to the original inventors of the world's most respected valve and control system... TapcoEnpro.

TRUSTED PARTNER

As a trusted partner, we deliver safe, reliable products while providing the best value for our customers. From the moment a customer contacts us, through delivery, installation, support and service we're there to provide unparalleled products, service and support. We continually strive to make our products the best, most reliable in the industry.



Channelview, Texas



Barnsley, UK



Calgary, Canada

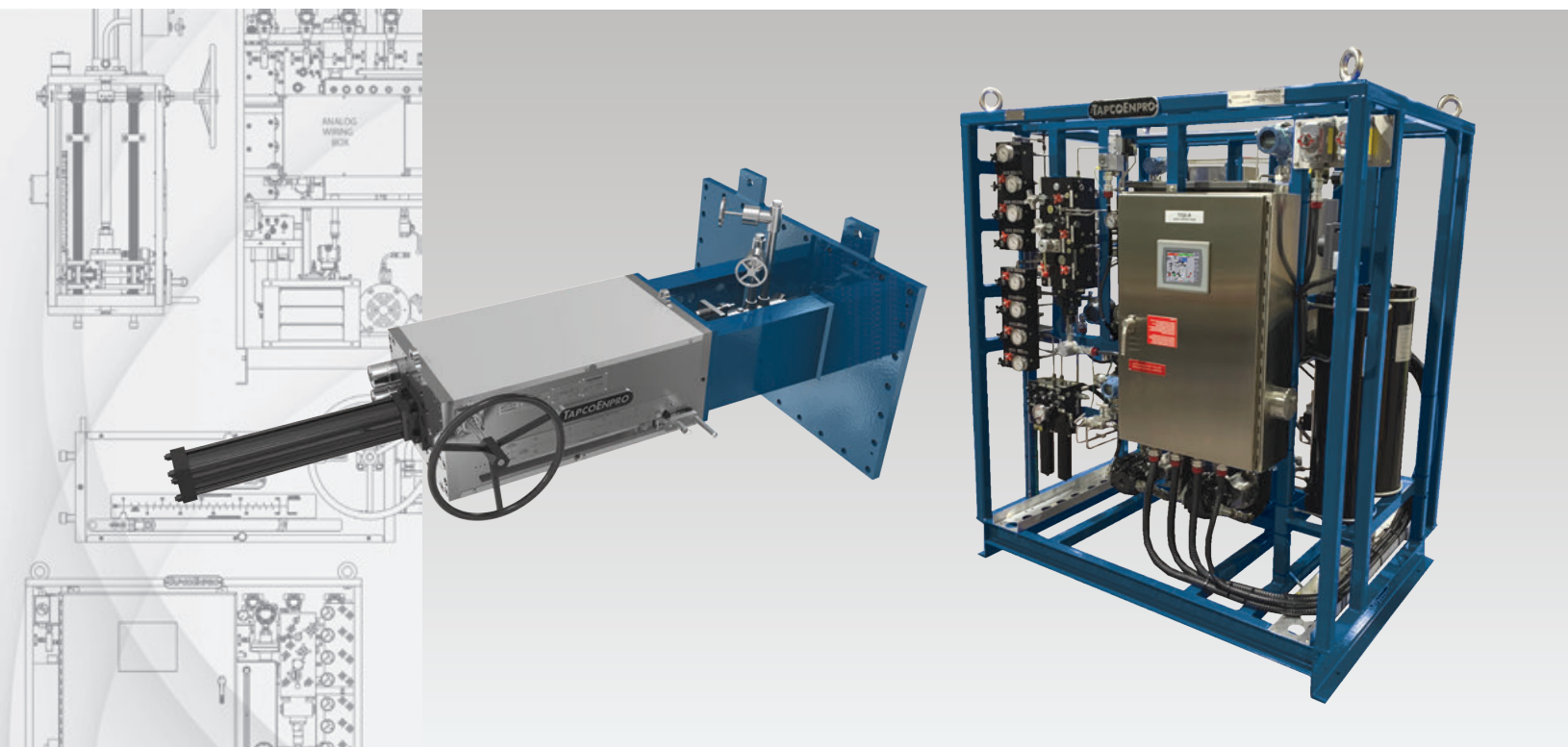


Coimbatore, India

For over 70 years, TapcoEnpro has been the world leader in the design and manufacture of critical service valves, equipment and services for Fluid Catalytic Cracking (FCC) Units.

We offer a full range of products including:

- Fractionator / Reactor Isolation Valves
- Spent and Regen Plug Valves
- Regenerated Catalyst Slide Valves
- Flue Gas Butterfly Valves
- Spent Catalyst Slide Valves
- Expander Butterfly Valves
- Flue Gas Diverter Valves
- Catalyst Cooler Slide Valves
- Catalyst Withdrawal Valves
- Recirculation Catalyst Slide Valves



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